



ASHAPURI

ENGINEERING



**HIGH QUALITY FORGED STEEL
FLANGES**

ABOUT US

ASHAPURI ENGINEERING is a trusted name in the field of providing high quality **FLANGES & PIPE FITTINGS**. Since our inception in 1989, we have been providing high quality supplies and services related to Sugar, Pharma, Oil & Gas Industries, Chemical, Fertilizer, Refinery etc. With our years of experience in sales expertise,

We **ASHAPURI ENGINEERING** have evolved a robust organisation committed to providing our customers the best in class supplies and services. Our clientele has expanded with wider number of trustful companies that appreciate & vouch for the quality that we put forward through our products and by sustaining the same, we look ahead to endless years full of respect and prosperity in the domain.

Our integrated operations include facilities for cutting, forging, ring rolling and machining with CNC lathes, VMC (machining centre), high-capacity forging press and mobile manipulator for making big diameter forged round bars. We also have an in-house heat treatment shop and well-equipped laboratory facilities for mechanical and metallurgical testing, PMI testing with X-ray and Optical emission spectroscopy also we have fully equipped radiation Contamination monitoring facilities.



Industries we serve: -

- Pipeline engineering
- Oil & gas – upstream & downstream
- Mechanical & plant engineering
 - Ship building
- Boiler and Pressure Vessels
 - Fertilizer industry
 - Wastewater
- Chemical & petrochemical
- Power industries (nuclear, natural gas, wind, solar)
 - Aerospace
 - Food processing



SLIP-ON

Stainless Steel: ASTM A 182 F304/ 304L/ 304H/316/ 316L/ 317/ 317L/ 321/310/ 347/904L etc.

Carbon Steel: ASTM A 105/ A694F42/46/52/56/60/65/70/A350 LF3/A350 LF2, etc.

Alloy Steel: ASTM A 182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Duplex & Super Duplex Steel: U NS S31803, UNS S32750, U NS S32760, 904L, Alloy 20

Others: Monel, Nickel, Inconel, Hastelloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: SLIP-ON FLANGES

Size: 1/2" N B TO 60" NB. (As per Drawing Requirement)

Class: 150#, 300#, 400#, 600#, 900#, 1500# & 2500#.



WELD-NECK

Stainless Steel: ASTM A 182 F304/ 304L/ 304H/316/ 316L/ 317/ 317L/ 321/310/ 347/904L etc.

Carbon Steel: ASTM A 105/ A694F42/46/52/56/60/65/70/A350 LF3/A350 LF2, etc.

Alloy Steel: ASTM A 182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Duplex & Super Duplex Steel: U NS S31803, UNS S32750, U NS S32760, 904L, Alloy 20

Others: Monel, Nickel, Inconel, Hastelloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: WELD-NECK FLANGES

Size: 1/2" N B TO 36" NB. (As per Drawing Requirement)

Class: 150#, 300#, 400#, 600#, 900#, 1500# & 2500#.



THREADED

Stainless Steel: ASTM A 182 F304/ 304L/ 304H/316/ 316L/ 317/ 317L/ 321/310/ 347/904L etc.

Carbon Steel: ASTM A 105/ A694F42/46/52/56/60/65/70/A350 LF3/A350 LF2, etc.

Alloy Steel: ASTM A 182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Duplex & Super Duplex Steel: U NS S31803, UNS S32750, U NS S32760, 904L, Alloy 20

Others: Monel, Nickel, Inconel, Hastelloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: THREADED FLANGES

Size: 1/2" N B TO 36" NB. (As per Drawing Requirement)

Class: 150#, 300#, 400#, 600#, 900#, 1500# & 2500#.



BLIND

Stainless Steel: ASTM A 182 F304/ 304L/ 304H/316/ 316L/ 317/ 317L/ 321/310/ 347/904L etc.

Carbon Steel: ASTM A 105/ A694F42/46/52/56/60/65/70/A350 LF3/A350 LF2, etc.

Alloy Steel: ASTM A 182 F1/ F5/ F9/ F11/ F22/ F91 etc.

Duplex & Super Duplex Steel: U NS S31803, UNS S32750, U NS S32760, 904L, Alloy 20

Others: Monel, Nickel, Inconel, Hastelloy, Copper, Brass, Bronze, Titanium, Tantalum, Bismuth, Aluminium, High Speed Steel, Zinc, Lead, etc.

Types: BLIND FLANGES

Size: 1/2" N B TO 36" NB. (As per Drawing Requirement)

Class: 150#, 300#, 400#, 600#, 900#, 1500# & 2500#.

TYPE: • SLIP-ON FLANGES • BLIND FLANGE (Dummy flanges) • LAP JOINT FLANGE • WELDNECK FLANGE • SOCKETWELD FLANGE • THREADED FLANGE • RTJ FLANG • TABLE FLANGE (D,E,F,H TABLE)

FLANGES FACE FINISH:

Stock Finish serration, Spiral or Phonographic Serration, Concentric Serration, Smooth Finish

MANUFACTURING FACILITIES:

Raw material cutting band saw

Open / Close Die Forging & Rolling: Hammer / Press / Ring Rolling Machining:

CNC Lathes / SPM lathes

Bolt Hole Drilling: High speed CNC Vertical Machining Center

Heat treatment: Solution Annealing (Batch Annealing Furnaces)

PRODUCT-LIST

Manufactures of:-

I) FITTINGS: - But welded/ Socket weld (3000 to 9000 CALSS)/ Tube fittings (Ferrule Fittings), Dairy fittings etc.

II) FLANGES: - Slip-on, welding Neck, Blind, Socket Weld, Threaded, Plate Flange 150CLASS to 3000CLASS etc.

III) VALVES: -Needle, Ball valve, Globe valve, Gate valve, Control valve, Butterfly etc.

IV) FASTNER: - Stud, Nut, Bolt, Washer, Clamp, Rivets, Sleeves, Bushes and Screws.

Grede: ASTM / AISI – 303, 304, 304L, 309, 310, 310S, 316, 316L, 316Ti, 317, 317L, 321, 410, 420, 430, 431, 446, Carbon Steel, Cuppro Nickel, Alloy Steel & Etc.

If you have any REGISTRATION FORM, please send us to forward the same duly filled in all respects. Assuring you our best attentions & hoping your earliest reply. We believe confidence of customer can be acquired by providing Timely delivery, Competitive Cost, Consistency in Quality. We wish to get associated with you. Kindly send your requirements and procedure to get our self-registered

ASHAPURI ENGINEERING

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Branches: MUMBAI • VASAI • VAPI • ANKLESHWAR • VADODARA